

Date: Tuesday, 3/11/2008 7:57:40 AM
 User: Kim Johnston

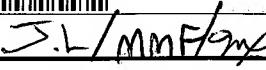
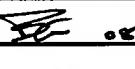
Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CROSSBOLT SPACER		
Job Number	37752		Part Number	D2579		
Estimate Number	10993		Drawing Number	D2579 REV E		
P.O. Number	:		Project Number	N/A		
This Issue	3/11/2008	S.O. No. :	Drawing Revision	E		
Prsht Rev.	NC		Material	:		
First Issue	1 /	Type : MACHINED PARTS	Due Date	4/10/2008	Qty:	300
Previous Run	37275		Um:	Each		
Written By	:					
Checked & Approved By	:					
Comment	Est E 02.06.17 Now turned on Cobra NG est F 07.07.06 rev E dwg EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W058	6061-T6 Tube .500 x.058W 
Comment: Qty.: 0.3762 f(s)/Unit Total : 112.8645 f(s) 6061-T6 Tube .500 x.058W Material: 6061-T6 (WW-T-700/6) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch <u>M107403</u> MMF  313 place		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA245 JL/MMF  313		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE JL/MMF  313		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK EE 08-04-03  313		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>LG</u> EE 08-04-03		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 7:57:40 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSBOLT SPACER

Job Number: 37752

Part Number: D2579

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/08
JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.04.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37752
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

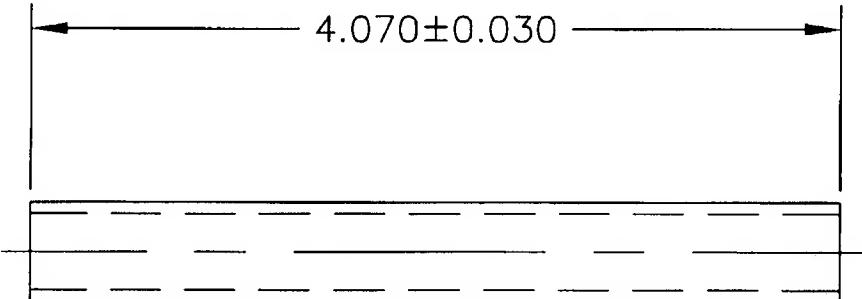
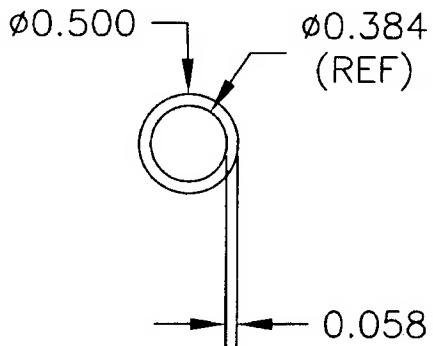
X First Article Prototype

Measured by:	J.L.	Audited by:	RQ	Prototype Approval:	N/A
Date:	08/04/02	Date:	08/04/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	07.09.06	Dwg Rev updated	KJ/JLM	EE

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E SHEET 1 OF 1
		D2579	
DATE		TITLE	SCALE
07.04.17		CROSS BOLT SPACER	1:1

RELEASED
07.04.17**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOPECOPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
37752